



ATLAS
Bağlantı & Makina

Rivit FASTENERS
& TOOLS

Unoair
Profesyonel
Havalı El Aletleri

SUMAKE
Endüstriyel
Havalı & Elektrikli
El Aletleri

SWEET
Perçin
Tabancaları

ÜRÜNKATALOĞU



ATLAS

Bağlantı & Makina

Firmamız RİVİT , SWEET ve UNOAIR marka ürünlerimiz ile bağlantı ekipmanları ve makine endüstrisi için standart makine parçaları ile bağlantı elemanlarının geniş ürün yelpazesini sunan dünya çapındaki çözüm ortağınızdır. Özel uygulamalar ve yeni teknik çözümler ile firmamız kendini geliştirmeye devam etmektedir. Kişiyeye özel çözümler ve teknik destek dahil olmak üzere hizmetlerimize devam etmekteyiz. Bağlantı ekipmanları ve makine endüstrisinde edindiğimiz uzmanlığımızı bir araya getirerek geniş ürün yelpazemiz ile birlikte siz değerli iş ortaklarımızın sorunlarına çözüm bulmaya , ihtiyaçlarınızı karşılamaya devam etmekteyiz.

Sektörel gelişmeleri ve dünya çapındaki yenilikleri takip ederek iş ortaklarımızın ihtiyaç ve taleplerine uygun fiyat politikası ile karşılayarak iş ortaklarımız ile birlikte kalıcı ve uzun vadeli çözümler sunmaktayız. Kalite ve müşteri memnuniyetini esas alarak büyümeye ve sizlere hizmet sunmaya , çözüm ortağınız olmaya devam etmekteyiz. Siz değerli iş ortaklarımız ile koşulsuz ve tam müşteri memnuniyeti ile birlikte uygun fiyat politikası ilkemiz dahilinde hizmetlerimizi ve ürünleri teknolojik yenilikler doğrultusunda uygun hale getirerek hizmetlerimizi ve ürünlerimizi geliştirerek beraber yürümeye devam edeceğiz...

ATLAS Bağlantı & Makina

Sektörde 20 Yıllık Tecrübe

RIV 502



Technical data and features

Air working pressure	5 bar
Min-max air pressure	3/7 bar
Air consumption per cycle (6 bar)	2.6 lt
Stroke	20 mm
Max power (6 bar)	8500 N
Weight	1.429 Kg
Vibrations	< 2,5 m/s²
Noise level	77.5 dB (A)

RIVİT HAVALI POP PERÇİN TABANCASI

2.4 - 4.0 TÛM MATERYALLERDE

GÜÇ : 8500 N

STROKE: 20 MM

AGIRLIK : 1.40 KG

Fittings

Description	Pc	Code
Nosepiece Ø 2.4 mm	1	4199000
Nosepiece Ø 3.0-3.2 mm	1	4199100
Nosepiece Ø 4.0 mm (on head)	1	4199200
Nosepiece Ø 4.8 mm	1	4169100
Jaws (3 pcs)	2	1250100
Jaw opener Ø 2.4-3.2 mm	1	4136700
Jaw opener Ø 4.0-4.8 mm (on head)	1	4136600
Jaw return spring	1	4136800
Jaws carrier cone	1	4136500
Oil syringe	1	-
Oil	1	-
Hexagonal allen wrench 3 mm	1	-
10-12 mm wrench	1	-
15-16 mm wrench	1	-
16-17 mm wrench	1	-

The tool is supplied with kit Ø 4.0 already assembled.

RIV 503



Technical data and features

Air working pressure	6 bar
Min-max air pressure	5/7 bar
Air consumption per cycle (6 bar)	4.35 lt
Stroke	20 mm
Max power (6 bar)	10900 N
Weight	1.546 Kg
Vibrations	< 2,5 m/s²
Noise level	78 dB (A)

RIVİT HAVALI POP PERÇİN TABANCASI

2.4 - 4.8 TÛM MATERYALLERDE

GÜÇ : 10900 N

STROKE: 20 MM

AGIRLIK : 1.6 KG

Fittings

Description	Pc	Code
Nosepiece Ø 2.4 mm	1	4199000
Nosepiece Ø 3.2 mm	1	4199100
Nosepiece Ø 4.0 mm	1	4199200
Nosepiece Ø 4.8 mm (on head)	1	4169100
Nosepiece Ø 6.0 mm for aluminium	1	4041700
Nosepiece Ø 4.8-3/16 for Monriv rivet	1	2524800
Jaws (3 pcs)	2	1250100
Jaw opener	1	4139200
Jaw return spring	1	4134000
Jaws carrier cone	1	4133800
Oil syringe	1	-
Oil	1	-
Hexagonal allen wrench 3 mm	1	-
10-12 mm wrench	1	-
16-17 mm wrench	2	-

The tool is supplied with kit Ø 4.8 already assembled.



**RIV
503BH**

Technical data and features

Air working pressure	6 bar
Min-max air pressure	5/7 bar
Air consumption per cycle (6 bar)	4.35 lt
Stroke	25 mm
Max power (6 bar)	12000 N
Weight	1.200 Kg
Vibrations	< 2,5 m/s²
Noise level	78 dB (A)

RİVİT BOOSTER TYPE POP PERÇİN TABANCASI

3.2-6.0 TÜM MATERYALLERDE
GÜÇ : 12000 N
STROKE: 25 MM
AGIRLIK : 1.20 KG

Fittings

Description	Pc	Code
Nosepiece Ø 2.4 mm	1	4199000
Nosepiece Ø 3.2 mm	1	4199100
Nosepiece Ø 4.0 mm	1	4199200
Nosepiece Ø 4.8 mm (on head)	1	4169100
Nosepiece Ø 6.0 mm for aluminium	1	4041700
Nosepiece Ø 4.8-3/16 mm for Monriv rivet	1	2524800
Jaws (3 pcs)	2	1250100
Jaw opener	1	4139200
Jaw return spring	1	4134000
Jaws carrier cone	1	4133800
Oil syringe	1	-
Oil	1	-
Hexagonal allen wrench 3 mm	1	-
10-12 mm wrench	1	-
16-17 mm wrench	2	-

The tool is supplied with kit Ø 4.8 already assembled.



**RIV
504**

Technical data and features

Air working pressure	6 bar
Min-max air pressure	5/7 bar
Air consumption per cycle (6 bar)	4.8 lt
Stroke	26 mm
Max power (6 bar)	16000 N
Weight	1.866 Kg
Vibrations	< 2,5 m/s²
Noise level	78.5 dB (A)

RİVİT HAVALI POP PERÇİN TABANCASI

4.0-6.4 TÜM MATERYALLERDE
GÜÇ : 16000 N
STROKE: 26 MM
AGIRLIK : 1.80 KG

Fittings

Description	Pc	Code
Nosepiece Ø 4.0 mm	1	4199200
Nosepiece Ø 4.8 mm	1	4169100
Nosepiece Ø 4.8-3/16 mm for Monriv rivet	1	2524800
Nosepiece Ø 6.4-1/4 mm for Monriv rivet	1	4041900
Nosepiece Ø 6.4 mm for Lockriv rivet	1	4173500
Nosepiece Ø 6.4 mm for standard (on head)	1	4041700
Nosepiece Ø 6.4 mm for Magnariv rivet	1	4041800
Jaws (3 pcs)	2	1249200
Jaw opener	1	4133900
Jaw return spring	1	4134000
Jaws carrier cone	1	4133800
Oil syringe	1	-
Oil	1	-
Hexagonal allen wrench 3 mm	1	-
10-12 mm wrench	1	-
16-17 mm wrench	2	-

The tool is supplied with kit Ø 6.4 already assembled.



**RIV
506**

Technical data and features

Air working pressure	6 bar
Min-max air pressure	5/7 bar
Air consumption per cycle (6 bar)	4.8 lt
Stroke	20 mm
Max power (6 bar)	18000 N
Weight	1.866 Kg
Vibrations	< 2,5 m/s²
Noise level	78.5 dB (A)

RİVİT HAVALI POP PERÇİN TABANCASI

4.8-6.4 TÜM MATERYALLERDE

GÜÇ : 18000 N

STROKE: 20 MM

AGIRLIK : 1.80 KG

Fittings

Description	Pc	Code
Nosepiece Ø 4.8 mm	1	4169100
Nosepiece Ø 6.4 mm for structural rivets (on head)	1	4724400
Nosepiece Ø 4.8-3/16 mm for Monriv rivet	1	2524800
Nosepiece Ø 6.4-1/4 mm for Monriv rivet	1	4041900
Nosepiece Ø 6.4 mm for Lockriv rivet	1	4173500
Nosepiece Ø 6.4 mm for standard rivets	1	4041700
Nosepiece Ø 6.4 mm for Magnariv rivet	1	4041800
Jaws (3 pcs)	2	4723300
Jaw opener	1	4133900
Jaw return spring	1	4134000
Jaws carrier cone	1	4133800
Oil syringe	1	-
Oil	1	-
Hexagonal allen wrench 3 mm	1	-
10-12 mm wrench	1	-
16-17 mm wrench	2	-

The tool is supplied with kit Ø 6.4 for structural blind rivets already assembled.



**RIV
508**

Technical data and features

Air working pressure	6 bar
Min-max air pressure	5/7 bar
Air consumption per cycle (6 bar)	4.9 lt
Stroke	21 mm
Max power (6 bar)	21000 N
Weight (without kit)	2.300 Kg
Vibrations	< 2,5 m/s²
Noise level	78.5 dB (A)

RİVİT AĞIR HİZMET TYPE HAVALI POP PERÇİN TABANCASI

4.8-7.8 TÜM MATERYALLERDE

GÜÇ : 21000 N

STROKE: 21 MM

AGIRLIK : 2.3 KG

Picture	Kit	Description	Kit code
	508/50R48	Head for standard and structural blind rivets Ø 4.8	4303400
	* 508/50R	Head for blind rivets Ø 6.0, 6.4, 7.8 and for structural blind rivets Ø 6.4 (Magnariv, Magnarivgrip, Monriv, Lockriv)	3123100
	508/80R	Head for Lockriv structural blind rivets Ø 7.8	3123200
	508/80RX	Head for Lockriv stainless steel structural blind rivets Ø 7.8	4729400
	508/100R	Head for structural aluminium blind rivets Ø 9.8 (Lockriv and Magnariv)	4609600
	508/50B	Complete head for Rivlock lockbolts Ø 4.8 - Property class 5.8	3020900
	508/64B	Complete head for Rivlock lockbolts Ø 6.4 - Property class 5.8	3020700
	508/64B/1	Complete head for Rivblock lockbolts Ø 6.4	3020700 + 2973000 **
	508/64B/2	Complete head for Rivtainer lockbolts Ø 6.4	3020700 + 4193200 ***
	508/50G	Complete head for Rivlockgrip lockbolts Ø 4.8 - Property class 5.8	3118400
	508/64G	Complete head for Rivlockgrip lockbolts Ø 6.4 - Property class 5.8	3119700

* Specific equipments are available on request, in order to use kit 508/50R Monriv Ø 6.4 and standard blind rivets Ø 7.8.

** To place Rivblock couple the special external cone without collar - code **2973000**.

*** To place Rivtainer couple the special external cone with collar - code **4193200**.



Technical data and features

Supplying pressure	6 bar
Tensile strength (6 bar)	40000 N
Cylinder stroke	32 mm
Handle weight (without kit)	1.7 Kg
Total weight	28 Kg
Hose length	3.0 m
Booster dimensions (WxDxH)	49.5x39.5x25.0

RİVİT HYDRO PNOMATİK AĞIR HİZMET TYPE POP PERÇİN TABANCASI

6.4-10.0 MAGNARİF VE MONOBOLT

GÜÇ: 40000 N

STROKE: 32 MM

AĞIRLIK :28 KG

Picture	Kit	Description	Kit code
	511B/64B	Complete head for Rivlock lockbolts Ø 6.4 (1/4")	3270000
	511B/80B	Complete head for Rivlock lockbolts Ø 8.0 (5/16")	3344400
	511B/100B	Complete head for Rivlock lockbolts Ø 10.0 (3/8")	3293000
	511B/64G	Complete head for Rivlockgrip lockbolts Ø 6.4 (1/4")	3656700
	511B/80G	Complete head for Rivlockgrip lockbolts Ø 8.0 (5/16")	3649000
	511B/100G	Complete head for Rivlockgrip lockbolts Ø 10.0 (3/8")	3649100
	511B/50M	Complete head for Bom® lockbolts Ø 5.0 (3/16")	3359000
	511B/64M	Complete head for Bom® lockbolts Ø 6.4 (1/4")	3359400
	511B/80M	Complete head for Bom® lockbolts Ø 8.0 (5/16")	3349800
	511B/64B/1	Complete head for Rivlock lockbolts Ø 6.4 (1/4")	3270000 + 2973000 *
	511B/64B/2	Complete head for Rivlock lockbolts Ø 6.4 (1/4")	3270000 + 4193200 **
	511B/98	Complete head for Magnariv structural rivets Ø 9.8 (3/8")	4201700
	511B/98	Complete head for Monriv structural rivets Ø 9.8 (3/8")	4201700 + 4201800



Technical data and features

Air working pressure	6 bar
Min-max air pressure	5/7 bar
Air consumption per cycle (6 bar)	1.5 lt
Stroke	14 mm
Max power (6 bar)	8500 N
Weight	1.803 Kg
Vibrations	< 2,5 m/s ²
Noise level	76 dB (A)

RİVİT AÇILI KAFA DAR ALAN HAVALI PÖP PERÇİN TABANCASI

4.8 TÜM MATERYALLERDE

GÜÇ : 8500 N

STROKE: 14 MM

AĞIRLIK : 1800 KG

Fittings

Picture	Description	Pc	Code
	Nosepiece Ø 2.4 mm	1	0189400
	Nosepiece Ø 3.0/3.2 mm	1	0176500
	Nosepiece Ø 3.4/4.0 mm	1	0176600
	Nosepiece Ø 4.8 mm	1	0176900
	Clamps (3 pc)	2	4260500



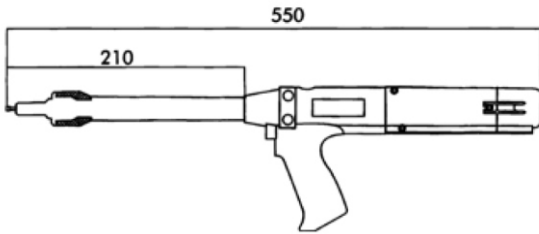
Vertical application.



360° head rotation (horizontal) and from 0° to 180° (vertical)



RIV 300



RİVİT SERİ MAGAZİN PERÇİN TABANCASI

3.2 - 4.8 TÜM MATERYALLERDE

GÜÇ : 3890 NM

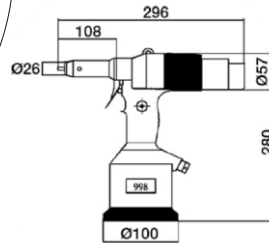
STROKE: 30 MM

AĞIRLIK : 9 KG

Technical data and features

Air working pressure	6 bar
Air supply pressure (min-max)	5-7 bar
Free air volume required (5.1 bar)	2.6 lt
Stroke (min)	30 mm
Pull force (5.1 bar)	3890 N
Cycle time (approx.)	1 sec.
Noise level	< 70 dB (A)
Handle weight (without equipment)	1.08 Kg
Total weight (handle + compensator)	9.0 Kg
Overall length (without head)	475 mm
Vibrations	< 2.5 m/s ²

RIV 998



RİVİT SOMUN PERÇİN TABANCASI

M3-M12 ARASI

GÜÇ: 19000 N

STROKE: 0/6.5 MM

AĞIRLIK : 2.4 KG

Technical data and features

Air working pressure	6 bar
Min-max air pressure	5/7 bar
Air consumption per cycle (6 bar)	7.5 lt
Stroke	0/6.5 mm
Max power (6 bar)	19000 N
Weight (without kit)	2.405 Kg
Vibrations	< 2,5 m/s ²
Noise level	< 70 dB (A)

Spare parts for RIVSERT



Ø rivet nut	Tie rod code	Head code
M3	0327800	0328500
M4	0327900	0328600
M5	0328000	0328700
M6	0328100	0328800
M8	0328200	0328900
M10	0328300	0329000
M12	0328400	0329100

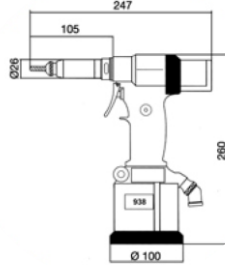
Spare parts for RIVBOLT



Ø rivet nut	Tie rod code	Head code
M4	2560900	2561200
M5	2561000	2561300
M6	2561100	2561400
M8	2583200	2700500



**RIV
938**



Technical data and features

Air working pressure	6 bar
Min-max air pressure	5/7 bar
Air consumption per cycle (6 bar)	5 lt
Stroke	6.5 mm
Max power (6 bar)	20000 N
Weight (without kit)	2.041 Kg
Vibrations	< 2,5 m/s ²
Noise level	76 dB (A)

RİVİT SOMUN PERÇİN TABANCASI

M3-M10 ARASI

GÜÇ: 20.000 N

STROKE : 6.5 MM

AĞIRLIK :2 KG

Spare parts for RIVSERT

Ø rivet nut	Kit	Kit code	* Screw code (DIN912 12.9)
M3	938/03	3441100	3457600
M4	938/04	3441200	3470500
M5	938/05	3441300	3471900
M6	938/06	3441400	3472300
M8	938/08	3441500	3472800
M10	938/10	3441600	3473100

* Screw is included in the "Kit code" and can be ordered separately.

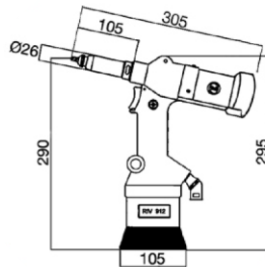
Spare parts for RIVBOLT

Ø rivet nut	Kit	Kit code	* Code (female tie rod)
M4	938/04B	3442300	3441900
M5	938/05B	3442400	3442000
M6	938/06B	3442500	3442100
M8	938/08B	3442600	3442200
M10	938/10B	4601900	4601800

* The female tie rod is included in the "Kit code" and can be ordered separately.



**RIV
912**



Technical data and features

Air working pressure	6 bar
Min-max air pressure	5/6 bar
Air consumption per cycle (6 bar)	7.5 lt
Stroke	1/6.5 mm
Max power (6 bar)	22500 N
Weight (without kit)	2.501 Kg
Vibrations	< 2,5 m/s ²
Noise level	78.5 dB (A)

RİVİT SOMUN PERÇİN TABANCASI

M3-M12 ARASI

GÜÇ: 22.500 N

STROKE: 1/6.5 MM

AĞIRLIK :2.50 KG

Spare parts for RIVSERT

Ø rivet nut	Kit	Kit code	* Screw code (DIN912 12.9)
M3	912/03	3441100	3457600
M4	912/04	3441200	3470500
M5	912/05	3441300	3471900
M6	912/06	3441400	3472300
M8	912/08	3441500	3472800
M10	912/10	3441600	3473100
M12	912/12	3441700	3473300

* Screw is included in the "Kit code" and can be ordered separately.

Spare parts for RIVBOLT

Ø rivet nut	Kit	Kit code	* Code (female tie rod)
M4	912/04B	3442300	3441900
M5	912/05B	3442400	3442000
M6	912/06B	3442500	3442100
M8	912/08B	3442600	3442200
M10	912/10B	4601900	4601800

* The female tie rod is included in the "Kit code" and can be ordered separately.



**RIV
938S**

Technical data and features

Air working pressure	6 bar
Min-max air pressure	5/7 bar
Air consumption per cycle (6 bar)	5 lt
Stroke	6.5 mm
Max power (6 bar)	14000 N
Weight (without kit)	1.868 Kg
Vibrations	< 2,5 m/s²
Noise level	76 dB (A)

RİVİT HAVALI SOMUN PERÇİN TABANCASI

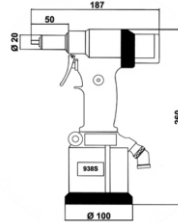
M3-M8 ARASI
GÜÇ: 14000 N
STROKE: 6.5MM
AĞIRLIK: 1.868 KG

Spare parts for RIVSERT



Ø rivet nut	Kit	Kit code	* Screw code (DIN912 12.9)
M3	938S/03	3758400	3756600
M4	938S/04	3758500	3757500
M5	938S/05	3758600	3757900
M6	938S/06	3758700	3758200
M8	938S/08	4281200	4281500

* Screw is included in the "Kit code" and can be ordered separately.



**RIV
942**

Technical data and features

Air working pressure	6 bar
Min-max air pressure	5/7 bar
Air consumption per cycle (6 bar)	7.5 lt
Stroke	10 mm
Max power (6 bar)	31000 N
Weight (without kit)	3.100 Kg
Vibrations	< 2,5 m/s²
Noise level	< 80 dB (A)

RİVİT HAVALI SOMUN PERÇİN TABANCASI

M4-M12 ARASI
GÜÇ: 31.000 N
STROKE: 10 MM
AĞIRLIK :3.1 KG

Spare parts for RIVSERT



Ø rivet nut	Kit	Kit code	* Screw code (DIN912 12.9)
M4	942/04	3441200	3470500
M5	942/05	3441300	3471900
M6	942/06	3441400	3472300
M8	942/08	3441500	3472800
M10	942/10	3441600	3473100
M12	942/12	4259200	3473300

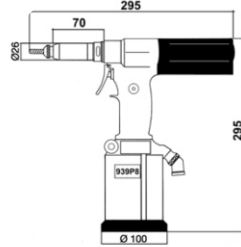
* Screw is included in the "Kit code" and can be ordered separately.

Spare parts for RIVBOLT



Ø rivet nut	Kit	Kit code	* Code (female tie rod)
M4	942/04B	3442300	3441900
M5	942/05B	3442400	3442000
M6	942/06B	3442500	3442100
M8	942/08B	4259400	3442200
M10	942/10B	4601900	4601800

RIV 939P8



Technical data and features

Air working pressure	6 bar
Min-max air pressure	5/7 bar
Air consumption per cycle (6 bar)	5 lt
Stroke max	8 mm
Max power (6 bar)	19000 N
Weight (without kit)	2.200 Kg
Vibrations	< 2.5 m/s ²
Noise level	76 dB (A)



Spare parts for KEIRIV

Ø rivet nut	Kit	Kit code	* Screw code
M5	939P8/05	5403200	5528900
M6	939P8/06	5403300	5529000
M8	939P8/08	5403400	5529100
M10	939P8/10	5403500	5529200
M12	939P8/12	5403600	5529300

* Screw is included in the "Kit code" and can be ordered separately.

RİVİT HAVALI SOMUN PERÇİN TABANCASI

M3-M12 ARASI
GÜÇ: 19000 N
STROKE: 8MM
AĞIRLIK: 2.200 KG

Spare parts for RIVSERT (metric)



Ø rivet nut	Kit	Kit code	* Screw code (DIN912 12.9)
M3	939/03	3441100	3457600
M4	939/04	3441200	3470500
M5	939/05	3441300	3471900
M6	939/06	3441400	3472300
M8	939/08	3441500	3472800
M10	939/10	3441600	3473100
M12	939/12	3441700	3473300

* Screw is included in the "Kit code" and can be ordered separately.

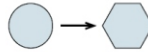
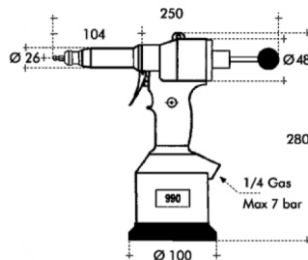
Spare parts for RIVBOLT



Ø rivet nut	Kit	Kit code	* Code (female tie rod)
M4	939/04B	3442300	3441900
M5	939/05B	3442400	3442000
M6	939/06B	3442500	3442100
M8	939/08B	3442600	3442200
M10	939/10B	4601900	4601800

* The female tie rod is included in the "Kit code" and can be ordered separately.

RIV 990



Optional

Hexagonal rivet nut	Punch code	Die code
* M4	4196900	-
M5	2974900	2975300
M6	2925000	2925100
M8	2975000	2975400
** M10	2975100	2975500

* Complete kit supplied with hex. die 6 + punch for M4 rivet nut.
** Complete kit supplied with hex. die 13 + punch for M10 rivet nut (4520500).



Punch + die



Die



Punch

Examples of application



RİVİT HAVALI HEXAGONEL PUNCH TABANCASI

M4-M10 ARASI
GÜÇ: 19000 N
STROKE: 6 MM
AĞIRLIK: 2.133 KG

Technical data and features

Air working pressure	6 bar
Min-max air pressure	5/7 bar
Air consumption per cycle (6 bar)	2.5 lt
Stroke	6 mm
Max power (6 bar)	19000 N
Weight (without kit)	2.133 Kg
Vibrations	< 2.5 m/s ²
Noise level	< 80 dB (A)

Size	Pre drilled	Hexagon
M4	6.25	6
M5	7.25	7
M6	* 9.25-9.50	9
M8	* 11.25-11.50	11
M10	* 13.25-13.50	13

* Depending on the thickness of the used material.

Sheet metal thickness

Size	Aluminium	Steel	S/Steel
M4	0.5-2.5	0.5-1.5	0.5-1.5
M5	0.5-4.5	0.5-3.0	0.5-1.5
M6	0.5-4.5	0.5-3.0	0.5-1.5
M8	0.5-4.5	0.5-3.0	0.5-1.5
M10	0.5-4.5	0.5-3.0	0.5-1.5

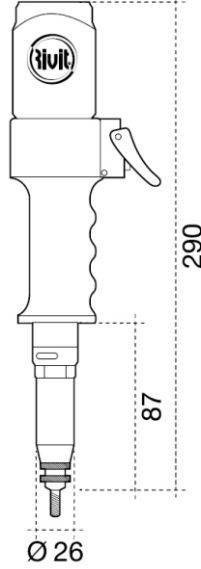


**RIV
949**

Technical data and features

Air working pressure	6 bar
Min-max air pressure	5/7 bar
Stroke	6.5 mm
Tensile strength (6 bar)	23500 N
Weight (without handle)	2.0 Kg
Total weight	21.0 Kg
Hose length	2.5 m
Box dimensions	500x300x210 mm
Vibrations	< 2,5 m/s ²
Noise level	76.0 dB (A)

If the tensile strength declared is not sufficient, the booster can be customized according to the product needs.



RİVİT BOOSTER TİP MASA ÜSTÜ HAVALI SOMUN PERÇİN TABANCASI

M3-M12 ARASI
GÜÇ: 23500 N
STROKE: 6.5 MM
AĞIRLIK: 21 KG

Spare parts for RIVSERT (metric)



Ø rivet nut	Kit	Kit code	* Screw code (DIN912 12.9)
M3	949/03	3441100	3457600
M4	949/04	3441200	3470500
M5	949/05	3441300	3471900
M6	949/06	3441400	3472300
M8	949/08	3441500	3472800
M10	949/10	3441600	3473100
M12	949/12	3441700	3473300

* Screw is included in the "Kit code" and can be ordered separately.

Spare parts for RIVBOLT



Ø rivet nut	Kit	Kit code	* Code (female tie rod)
M4	949/04B	3442300	3441900
M5	949/05B	3442400	3442000
M6	949/06B	3442500	3442100
M8	949/08B	3442600	3442200
M10	949/10B	4601900	4601800

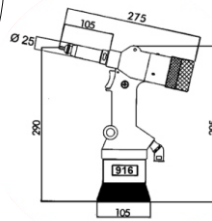
* The female tie rod is included in the "Kit code" and can be ordered separately.



**RIV
916**

Technical data and features

Air working pressure	6 bar
Min-max air pressure	5/7 bar
Air consumption per cycle (6 bar)	7.5 lt
Stroke	16 mm
Max power (6 bar)	13000 N
Weight (without kit)	2.558 Kg
Vibrations	< 2,5 m/s ²
Noise level	78.5 dB (A)



RİVİT HAVALI SOMUN PERÇİN TABANCASI

M4-M10 ARASI
GÜÇ : 13000 N
STROKE: 16 MM
AĞIRLIK : 2.558 KG

Spare parts for JACKRIV/TUBRIV



Ø rivet nut	Kit	Kit code	* Screw code (DIN912 12.9)
M4	916/04	4186300	4186400
M5	916/05	4186500	4186600
M6	916/06	4186700	4186800
M8	916/08	4186900	4187000
M10	916/10	4187100	4187200

* Screw is included in the "Kit code" and can be ordered separately.

RIV 938CP



RİVİT OK-NOK KONTROL ÜNİTELİ OTOMASYON TYPE SOMUN PERÇİN TABANCASI

M3 - M10 ARASI
STROKE : 6.5 MM
GÜÇ: 20.000 N

Technical data and features

Air working pressure	6 bar
Min-max air pressure	5/7 bar
Air consumption per cycle (6 bar)	5 lt
Stroke	6.5 mm
Max power (6 bar)	20000 N
Weight (without kit)	2.041 Kg
Vibrations	< 2,5 m/s ²
Noise level	76 dB (A)

Spare parts for RIVSERT



Ø rivet nut	Kit	Kit code	* Screw code (DIN912 12.9)
M3	938/03	3441100	3457600
M4	938/04	3441200	3470500
M5	938/05	3441300	3471900
M6	938/06	3441400	3472300
M8	938/08	3441500	3472800
M10	938/10	3441600	3473100

* Screw is included in the "Kit code" and can be ordered separately.

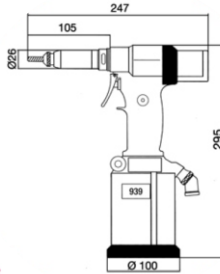
RIV 939



RİVİT HAVALI SOMUN PERÇİN TABANCASI

M3-M12 ARASI
GÜÇ : 26600 N
STROKE: 6,5 MM
AGIRLIK : 2.200 KG

Technical data and features



Air working pressure	6 bar
Min-max air pressure	5/7 bar
Air consumption per cycle (6 bar)	5 lt
Stroke	6.5 mm
Max power (6 bar)	26600 N
Weight (without kit)	2.200 Kg
Vibrations	< 2,5 m/s ²
Noise level	76 dB (A)

Spare parts for RIVSERT (metric)



Ø rivet nut	Kit	Kit code	* Screw code (DIN912 12.9)
M3	939/03	3441100	3457600
M4	939/04	3441200	3470500
M5	939/05	3441300	3471900
M6	939/06	3441400	3472300
M8	939/08	3441500	3472800
M10	939/10	3441600	3473100
M12	939/12	3441700	3473300

* Screw is included in the "Kit code" and can be ordered separately.

Spare parts for RIVSERT (UNC)



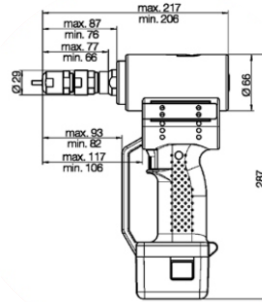
Ø rivet nut	Kit	Kit code	Tie rod code (special)
1/2-13 UNC	939/1/2-13	4361600	4187000

Spare parts for RIVBOLT



Ø rivet nut	Kit	Kit code	* Code (female tie rod)
M4	939/04B	3442300	3441900
M5	939/05B	3442400	3442000
M6	939/06B	3442500	3442100
M8	939/08B	3442600	3442200
M10	939/10B	4601900	4601800

**RIV
790**



RIVİT ŞARJLI SOMUN PERÇİN TABANCASI

M3 - M8 ARASI
STROKE : 20 MM
GÜÇ: 13.000 N
AĞIRLIK : 2.374 KG

Technical data and features

Operating voltage	14.4 V
Stroke	20 mm
Battery charger	200 W - 50 Hz
Tensile strength	13000 N
Weight (with battery)	2.374 Kg

Spare parts for RIVSERT



Ø rivet nut	Tie rod code	Head code
○ M3	1551700	1552300
• M4	1551800	1552400
• M5	1551900	1552500
• M6	1552000	1552600
○ M8	1552100	1552700
* ○ M10	1552200	1552800

Spare parts for TUBRIV/JACKRIV



Ø rivet nut	Tie rod code	Head code
M6	4194100	1552600
M8	4194200	1552700

Kit for RIVBOLT



Ø rivet nut	Kit	Kit code
M4	790/04B	4773000
M5	790/05B	4773100
M6	790/06B	4773200
M8	790/08B	4773300

**RIV
750**



RIVİT ŞARJLI POP PERÇİN TABANCASI

2.4 - 4.8 TÜM MATERYALLERDE
STROKE : 20 MM
GÜÇ: 8.500 N
AĞIRLIK : 1.980 KG

Technical data and features

Operating voltage	14.4 V
Stroke	20 mm
Battery charger	200 W - 50 Hz
Tensile strength	8500 N
Weight (with battery)	1.980 Kg

N° of blind rivets you can place (with one charge)

Rivet Ø	Material	Rivets/battery
2.4	Aluminium	1.900
2.9-3.2	Aluminium	1.300
2.9-3.2	Steel	1.100
2.9-3.2	Stainless steel	1.000
4.0	Aluminium	1.000
4.0	Steel	900
4.0	Stainless steel	800
4.8	Aluminium	700
4.8	Steel	500
4.8	Stainless steel	400



**RIV
760**

Technical data and features

Operating voltage	14.4 V
Stroke	20 mm
Battery charger	200 W - 50 Hz
Tensile strength	13000 N
Weight (with battery)	2.235 Kg

RİVİT ŞARJLI POP PERÇİN TABANCASI

4.8 - 6.4 TÛM MATERYALLERDE
STROKE : 20 MM
GÜÇ: 13.000 N
AĞIRLIK : 2.235 KG

N° of blind rivets you can place (with one charge)

Rivet Ø	Material	Rivets/battery
4.8	Aluminium	700
4.8	Steel	500
4.8	Stainless steel	400
6.0	Aluminium	400
6.0	Steel	220
6.4	Aluminium	300
6.4	Steel	180



**RIV
609**

Technical data and features

Voltage	220V (on request 110V)
Air pressure	6.0/6.5 bar
Gun hose length	2.0 m
Dimensions (width x depth x height)	400x520x300 mm
Handle weight	2,7 kg
Total weight	41,0 kg

Warning: this system constantly needs 6 bar air pressure to work properly.

RİVİT OTOMATİK BESLEMELİ POP PERÇİN SİSTEMİ

3.2 - 4.8 TÛM MATERYALLERDE
STROKE : 20 MM
GÜÇ: 10.600 N
AĞIRLIK : 41 KG

Work sequence



Phase 1 - Start of cycle



Phase 2 - Blind rivet load



Phase 3 - Blind rivet loaded



Blind rivets container



**SWEET HAVALI
POP PERÇİN TABANCASI**
4.8 - 6.4 TÜM MATERYALLERDE

**SWEET®
SWEET**



**SWEET HAVALI
POP PERÇİN TABANCASI**
3.2 - 4.8 TÜM MATERYALLERDE

**SWEET®
SWEET**



**SWEET HAVALI
SOMUN PERÇİN TABANCASI**
M3 - M12 ARASI

**SWEET®
SWEET**

Unoair Profesyonel Havalı El Aletleri



3/8" RATCHET WRENCH



1/2" RATCHET WRENCH



1/4" RATCHET WRENCH



AIR GRINDER



AIR IMPACT SCREWDRIVER



AIR ADJUSTABLE CLUTCH



AIR INDUSTRIAL SCREWDRIVER



1/4"HEX.SUPER DUTY FULL-AUTO SHUT OFF AIR SCREWDRIVER



AIR SANDER



ANGLE SANDER



ORBITAL SANDER



AIR BELT SANDER



AIR HAMMER



AIR CHIPPING HAMMER



AIR NAILER



AIR STAPLERS



I-46

IMPACT WRENCH



I-42622



3/8" AIR DRILL



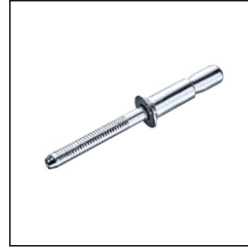
1/2" AIR DRILL

Elektrikli Tork Kontrollü Endüstriyel Sıkıcılar

SUMAKE®



Somun Perçinler - Pop - Perçinler - Kaynak Civataları - Kafesli Somunlar



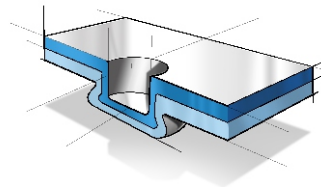


Bu makine yalnızca toplam kalınlığı 2mm olan sac metalleri kenetleme işleminde kullanılmak üzere tasarlanmıştır.

Düşük maliyetli endüstriyel çözümler için uygun, pek çok uygulamada kullanılabilen ekonomik el tipi clinch makinaları toplam 3 mm kalınlığına kadar 2 yada 3 metali perçin kullanmadan sıvama yöntemi ile birleştirir.

Kullanım Alanları

-Asansör Kabin Kapı İmalatı
-Endüstriyel Mutfak Ekipmanları
-Elektrik Pano İmalatçıları vs.



Çalışma Öncesi Denetleme İşlemi

çalışma öncesi denetimlere	
işlemci, operatör tarafından	
vardığında önce gözle yapılan	
bir kontroldür. Bu denetimlere	
işlemi, operatör tarafından	
gerçekleştirilmeden önce	
makineye göze görülebilir	
yanlış herhangi bir durumun	
mevcut olup olmadığını tespit	
etmek üzere tasarlanmıştır.	
Bir sonraki sayfada bulunan listeneye	
bakın ve her öğeyi kontrol edin.	
Herhangi bir hasar veya fabrika	
teslim durumunda yetkisi bir	
değişiklik türünden edilirse,	
makine işletilmeli ve	
kullanılmalıdır kaldırılmaldır.	
Makine onarım işlemleri,	
üretici talimatları uyarınca	
yalnızca kalifiye servis	
teknisyeni tarafından	
gerçekleştirilebilir. Onarım	
tamamlandıktan sonra,	
operatör fonksiyon testine	
geçmeden önce zaman	
olduğu gibi çalışma	
denetimle işlemi	
gerçekleştirilmelidir.	

Kullanım kılavuzunun eksiksiz ve okunabilir olduğundan ve başvuru için elinizin altında olduğundan emin olun. Tüm etiketlerin okunabilir ve yerinde olduğundan emin olun. Etiketler bölümüne bakın.

Aşağıdaki bileşenleri ve alanları hasar, yanlış montaj veya eksik parça ve izinsiz değişiklik olup olmadığını tespit etmek için kontrol edin. Tüm makine bileşenlerini görsel olarak kontrol edin.

1. Sökülebilir parçaların tamamı yerinde olmalıdır.

2. Cihazın hava bağlantısının takılı olduğundan emin olun.

3. Hidrolik yağ seviyesinin yeterli olduğundan emin olun. 32 Numara yağ kullanılmalıdır.

4. Makine düz bir zeminde sabitlenmelidir,

5. Makine yerden 1.5m yükseklikte olmalıdır.

Kurulum

500 bar
500 mm



Kuruluma başlarken makine

düz bir zeminde
yerleştirilmelidir.

Tüm emniyet tedbirlerini uyguladıktan sonra makinenin

hava girişine 6 – 8 bar hava basıncı aralığındaki hava girişini bağlayın. Pnömatik

göstergenin 6 – 8 bar aralığından olduğundan emin

makineyi çalıştırın.

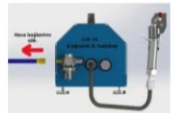


Mandala bastıktan sonra 300 -

360 bar hidrolik basınç okunuyorsa makine doğru çalışıyor demektir.



Taşıma



Pnömatik bağlantı çıkarılır.



Makine üzerindeki el tutamacı ve klamp elciği ile istenilen yere taşınır.

Çalışma Ömrü

1. Booster 32.000 cycle.
2. Klamp 32.000 cycle.
3. Erkek ve dişi tırnak 2.000 cycle.

Çalışma ömrü biten yedek parça yenisi ile değiştirilerek makinenin çalışması sağlanır.

Not: Yedek parça değişimi sadece teknik eleman tarafından yapılması gerekmektedir. Doğru yedek parça için ATLAS Bağlantı ve Makina ile iletişime geçiniz.

Gürültü Seviyesi

6 bar – 71-89 dB

8 bar – 71-89 dB



ATLAS
Bağlantı & Makina

Alaaddinbey Mh. 635. Sk.
Ayaz Plaza No:2B Nilüfer/BURSA
Tel: 0224 443 01 90

www.atlasbaglanti.com
info@atlasbaglanti.com